



TUBES DE CONSTRUCTION EN ACIER LAC
CONSTRUCTION HOT LAMINATED TUBES
NORME / STANDARD: EN 10219-1 & 2

	Diamètre Extérieur: D	Tolérance	EPAISSEURS / THICKNESSES e (mm)				
	Exterior Diameter: D	Tolerance	2	2,5	3	3,5	4
			± 10%				
MASSE LINEIQUE / LINEAR WEIGHT M (KG/M)							
Rond / Round	26,9	± 0,50	1,228	1,504			
	33,7		1,564	1,924			
	42,4		1,993	2,460	2,915		
	48,3		2,284	2,824	3,351	3,867	4,370
	60,3	± 0,60	2,876	3,564	4,239	4,903	5,554
	76,1	± 0,76	3,655	4,538	5,408	6,266	7,112
	88,9	± 0,89	4,286	5,327	6,355	7,371	8,375
	101,6	± 1,02	4,913	6,110	7,295	8,468	9,628
	114,3	± 1,14	5,539	6,893	8,234	9,564	10,881
	127	± 1,27	6,165	7,676	9,174	10,660	12,133

Masse lineique: M (KG/MI) = 0,02466 x (D - e) x e

	DIMENSIONS EXTERIEUR EXTERIOR DIMENSIONS		Tôlerance	EPAISSEURS / THICKNESSES e (mm)				
	H	B	Tolerance	2	2,5	3	3,5	4
				± 10%				
MASSE LINEIQUE / LINEAR WEIGHT M (KG/M)								
Prismatique / Prismatic	25	25	± 0,50	1,364				
	30	25		1,521				
		30		1,678	2,032			
	35	25		1,678	2,032			
		35		1,992	2,425			
	40	20		1,678	2,032			
		30		1,992	2,425			
		35		2,149	2,621	3,068		
		40		2,306	2,817	3,303	3,764	4,198
	45	25		1,992	2,425			
		30		2,149	2,621	3,068		
		35		2,306	2,817	3,303	3,764	4,198
		45	2,620	3,210	3,774	4,313	4,826	
	50	20	1,992	2,425				
		25	2,149	2,621	3,068			
		30	2,306	2,817	3,303	3,764	4,198	
		40	2,620	3,210	3,774	4,313	4,826	
		50	2,934	3,602	4,245	4,863	5,454	
	60	20	2,306	2,817	3,303			
		30	2,620	3,210	3,774	4,313	4,826	
		40	2,934	3,602	4,245	4,863	5,454	
		50	3,248	3,995	4,716	5,412	6,082	
		60	3,562	4,387	5,187	5,962	6,710	
	70	30	2,934	3,602	4,245	4,313	5,454	
		50	3,562	4,387	5,187	5,962	6,710	
		70	4,190	5,172	6,129	7,061	7,966	
	80	40	3,562	4,387	5,187	5,962	6,710	
		60	4,190	5,172	6,129	7,061	7,966	
80		4,818	5,957	7,071	8,160	9,222		
100	40	4,190	5,172	6,129	7,061	7,966		
	60	4,818	5,957	7,071	8,160	9,222		
	80	5,446	6,742	8,013	9,259	10,478		
	100	6,074	7,527	8,955	10,358	11,734		
120	80	± 0,96	6,074	7,527	8,955	10,358	11,734	
150	50	± 1,20	6,074	7,527	8,955	10,358	11,734	

Masse lineique: $M (KG/MI) = 0,00785 \times ((2 \times e \times (B + H - (2 \times e))) - (2,5752 \times e^2))$